

Date: Tuesday, 1/16/2007 11:36:26 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: ARM
Job Number	: 30297		
Estimate Number	: 10705		
P.O. Number	: N/A	Part Number	: D2012101
This Issue	: 1/16/2007 S.O. No. : N/A	Drawing Number	: D2012 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: C
Previous Run	: 24982	Material	: N/A
Written By	: <i>[Signature]</i>	Due Date	: 2/10/2007
Checked & Approved By	: <i>[Signature]</i> 07.01.16	Qty:	10 Um: Each
Comment	: Est Rev 02.04.03 Added Inspect level 3 NG		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
		Comment: Qty.: 2.1000 f(s)/Unit Total : 21.0000 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: M102958/M102742 (x7)/m102958(x3) FF 07-01-23 10	
2.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE	
		1-Punch to length as per Dwg D2012-101 & template D2012-101T1	FF 07-01-23 10
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	FF 07-02-07 10
		1-Deburr	DM 07/02/01 18
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	SB 07/02/07 10
5.0	POWDER COATING	POWDER COATING	
		Comment: POWDER COATING	
		Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3	a.m 07/02/07 10

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/02/12  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Part Number: D2012101

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Po 7/12/08 (6)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST206

Po 7/12/08 (10)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Po 07/02/10 (10)

Job Completion



U 67,02,09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

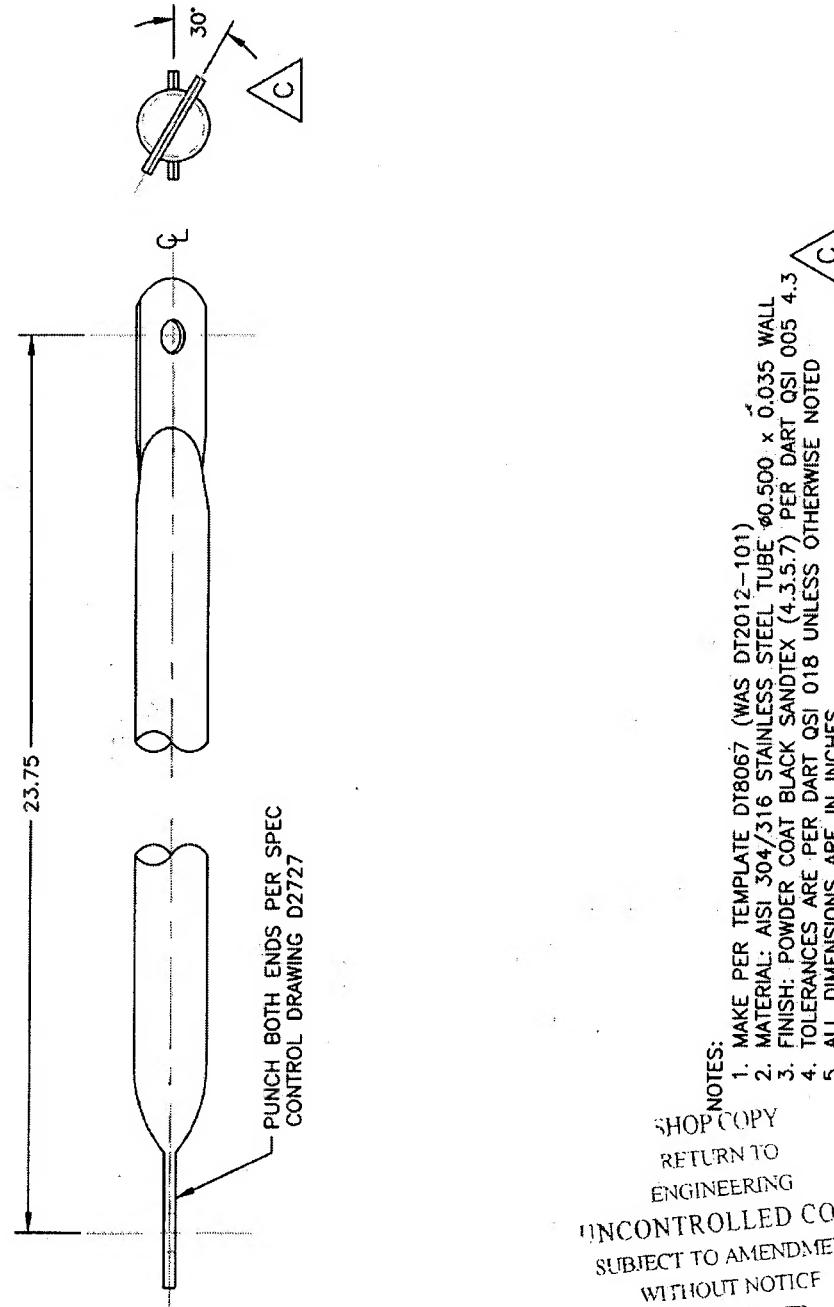
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN JB	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <del>✓</del>	APPROVED <del>✓</del>	DRAWING NO. D2012-101	REV. C SHEET 1 OF 1
DATE 02.03.26	TITLE ARM	SCALE NTS	

**RELEASED**02.03.26 ~~✓~~

## SHOP NOTES:

1. MAKE PER TEMPLATE DT8067 (WAS DT2012-101)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE  $\varnothing 0.500 \times 0.035$  WALL
3. FINISH: POWDER COAT BLACK SANTEX (4.3.5.7) PER DART QSI 005 4.3
4. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5. ALL DIMENSIONS ARE IN INCHES

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30297